



Revision Number: 005.0

Issue date: 04/04/2025

## 1. IDENTIFICATION

**Product name:** BONDERITE M-CR 1201 AERO known as ALODINE 1201  
**Product type/Recommended use:** Chromating Products for Metals  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 594419  
**Item number:** 594419  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** H315 - CAUSES SKIN IRRITATION.  
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.  
 H319 - CAUSES SERIOUS EYE IRRITATION.  
 H334 - MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.  
 H340 - MAY CAUSE GENETIC DEFECTS.  
 H350 - MAY CAUSE CANCER.  
 H360 - MAY DAMAGE FERTILITY OR THE UNBORN CHILD.  
 H372 - CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	1B
CARCINOGENICITY	1A
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

### PICTOGRAM(S)



### Precautionary Statements

#### Prevention:

P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P260 - Do not breathe vapors, mist, or spray.  
 P264 - Wash affected area thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.

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**Response:** P280 - Wear protective gloves, clothing, eye and face protection.  
P284 - [In case of inadequate ventilation] wear respiratory protection.  
P302+P352 - IF ON SKIN: Wash with plenty of water.  
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 - IF exposed or concerned: Get medical attention.  
P333+P313 - If skin irritation or rash occurs: Get medical attention.  
P337+P313 - If eye irritation persists: Get medical attention.  
P342+P311 - If experiencing respiratory symptoms: Call a poison center or physician.  
P362+P364 - Take off contaminated clothing and wash it before reuse.

**Storage:** P405 - Store locked up.

**Disposal:** P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Chromic acid	7738-94-5	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist. Delayed effects possible after inhalation. Administer oxygen or artificial respiration as needed. Do not use mouth-to-mouth method if victim ingested or inhaled the substance.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. For skin contact, flush with large amounts of water. Seek immediate medical attention. Launder contaminated clothing before reuse. Discard any shoes or clothing items that cannot be decontaminated.
<b>Eye contact:</b>	Immediately flush affected eye with large amounts of gently flowing water or 0.9% sterile saline solution for at least 15 minutes. Hold eyelid wide open. Get immediate medical attention. Eye flushing should continue during transportation to a doctor.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting. If individual is conscious, wash out mouth with water. Provide a glass of water to dilute the material in the stomach.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	Formation of toxic gases is possible during heating or in fires.

**Hazardous combustion products:**

Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Chromium oxide.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.

**Clean-up methods:**

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:**

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Launder work clothes frequently. Do not store or consume food, drink, or tobacco products in areas where they may become contaminated with this material. Do not take internally. Clothing or other material wet with this product and allowed to dry may become flammable. For industrial use only.

**Storage:**

For safe storage, store at or above 40 °F (4.4 °C)  
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Chromic acid	0.0002 mg/m3 TWA (as Cr(VI)) Inhalable fraction. 0.0005 mg/m3 STEL (as Cr(VI)) Inhalable fraction. (SKIN) (as Cr(VI)) Inhalable fraction. 0.0005 mg/m3 STEL (as Cr(VI)) Inhalable fraction. 0.0002 mg/m3 TWA (as Cr(VI)) Inhalable fraction. (Dermal sensitization) (Respiratory sensitization)	0.0025 mg/m3 OSHA_ACT 0.005 mg/m3 TWA 0.1 mg/m3 Ceiling	None	None

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:**

Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:**

Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious boots is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Orange
Odor:	None
Odor threshold:	Not available.
pH:	< 2
Vapor pressure:	Not applicableNot applicable
Boiling point/range:	> 100 °C (> 212°F)
Melting point/ range:	0 °C (32°F) calculated
Density/Relative density:	1.00 - 1.02 at 60 °F (15.56 °C)
Relative vapor density:	Not applicable
Flash point:	> 100 °C (> 212°F) ; Aqueous solution
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility:	Complete Water
Partition coefficient n-octanol/water (logarithmic value):	Not determined
VOC content:	Not applicable
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Chromium oxide.
Incompatible materials:	This product may react with strong reducing agents. Avoid contact with organic materials, oils, greases, and any oxidizable materials. Strong bases. Metals.
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May be harmful or fatal if inhaled. Nasal itch and soreness, perforation of the nasal septum, dental erosion, and chronic asthmatic bronchitis may result from repeated exposure. Mists or vapors may be irritating to the respiratory tract. May cause sensitization by inhalation.
<b>Skin contact:</b>	A component in this product may be harmful or fatal if absorbed through the skin, especially if skin is damaged. Mists, vapors or liquid may cause severe irritation or burns. Product contains chromium, which may cause an allergic skin sensitization reaction. Contact with broken skin may lead to formation of firmly marginated "chrome sores".
<b>Eye contact:</b>	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
<b>Ingestion:</b>	Harmful or fatal if swallowed. May cause burns of the mouth, throat and stomach. May also cause gastrointestinal disturbances such as nausea, vomiting, abdominal pain, and diarrhea. Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s
Chromic acid	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Chromic acid	Corrosive Irritant	Allergen	Blood Carcinogen Central nervous system Developmental Eyes Gastrointestinal Kidney Liver Mutagen Reproductive Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Chromic acid	Known To Be Human Carcinogen.	Group 1	Yes

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**DOT Hazardous Substance(s):** Chromic acid

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	Chromic acid (CAS# 7738-94-5).
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Please refer to the GHS classification in Section 2
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Chromic acid (CAS# 7738-94-5).
<b>CERCLA Reportable quantity:</b>	Chromic acid (CAS# 7738-94-5) 10 lbs. (4.54 kg)
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 04/04/2025

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